

Contents

Preface	v
Chapter 1 Introduction	1
<i>Gade Pandu Rangaiah</i>	
1.1 Process Optimization	1
1.2 Multi-Objective Optimization: Basics	4
1.3 Multi-Objective Optimization: Methods	8
1.4 Alkylolation Process Optimization for Two Objectives	13
1.4.1 Alkylolation Process and its Model	13
1.4.2 Multi-Objective Optimization Results and Discussion	16
1.5 Scope and Organization of the Book	18
References	23
Exercises	25
Chapter 2 Multi-Objective Optimization Applications in Chemical Engineering	27
<i>Masduzzaman and Gade Pandu Rangaiah</i>	
2.1 Introduction	28
2.2 Process Design and Operation	29
2.3 Biotechnology and Food Industry	30
2.4 Petroleum Refining and Petrochemicals	40
2.5 Pharmaceuticals and Other Products/Processes	41
2.6 Polymerization	48
2.7 Conclusions	48
References	52

Chapter 3	Multi-Objective Evolutionary Algorithms: A Review of the State-of-the-Art and some of their Applications in Chemical Engineering	61
	<i>Antonio López Jaimes and Carlos A. Coello Coello</i>	
3.1	Introduction	61
3.2	Basic Concepts	62
3.2.1	Pareto Optimality	63
3.3	The Early Days	63
3.4	Modern MOEAs	65
3.5	MOEAs in Chemical Engineering	68
3.6	MOEAs Originated in Chemical Engineering	68
3.6.1	Neighborhood and Archived Genetic Algorithm	69
3.6.2	Criterion Selection MOEAs	70
3.6.3	The Jumping Gene Operator	72
3.6.4	Multi-Objective Differential Evolution	73
3.7	Some Applications Using Well-Known MOEAs	75
3.7.1	TYPE I: Optimization of an Industrial Nylon 6 Semi-Batch Reactor	75
3.7.2	TYPE I: Optimization of an Industrial Ethylene Reactor	76
3.7.3	TYPE II: Optimization of an Industrial Styrene Reactor	76
3.7.4	TYPE II: Optimization of an Industrial Hydrocracking Unit	77
3.7.5	TYPE III: Optimization of Semi-Batch Reactive Crystallization Process	78
3.7.6	TYPE III: Optimization of Simulated Moving Bed Process	79
3.7.7	TYPE IV: Biological and Bioinformatics Problems	80
3.7.8	TYPE V: Optimization of a Waste Incineration Plant	81
3.7.9	TYPE V: Chemical Process Systems Modelling	81
3.8	Critical Remarks	83
3.9	Additional Resources	84
3.10	Future Research	84
3.11	Conclusions	85
	Acknowledgements	85
	References	86

Chapter 4	Multi-Objective Genetic Algorithm and Simulated Annealing with the Jumping Gene Adaptations <i>Manojkumar Ramteke and Santosh K. Gupta</i>	91
4.1	Introduction	92
4.2	Genetic Algorithm (GA)	93
4.2.1	Simple GA (SGA) for Single-Objective Problems	93
4.2.2	Multi-Objective Elitist Non-Dominated Sorting GA (NSGA-II) and its JG Adaptations	99
4.3	Simulated Annealing (SA)	106
4.3.1	Simple Simulated Annealing (SSA) for Single-Objective Problems	106
4.3.2	Multi-Objective Simulated Annealing (MOSA)	107
4.4	Application of the Jumping Gene Adaptations of NSGA-II and MOSA to Three Benchmark Problems	108
4.5	Results and Discussion (Metrics for the Comparison of Results)	110
4.6	Some Recent Chemical Engineering Applications Using the JG Adaptations of NSGA-II and MOSA	119
4.7	Conclusions	120
	Acknowledgements	120
	Appendix	121
	Nomenclature	126
	References	127
	Exercises	129
Chapter 5	Surrogate Assisted Evolutionary Algorithm for Multi-Objective Optimization <i>Tapabrata Ray, Amitay Isaacs and Warren Smith</i>	131
5.1	Introduction	132
5.2	Surrogate Assisted Evolutionary Algorithm	134
5.2.1	Initialization	135
5.2.2	Actual Solution Archive	136
5.2.3	Selection	136
5.2.4	Crossover and Mutation	136

5.2.5	Ranking	137
5.2.6	Reduction	137
5.2.7	Building Surrogates	138
5.2.8	Evaluation using Surrogates	140
5.2.9	k-Means Clustering Algorithm	140
5.3	Numerical Examples	141
5.3.1	Zitzler-Deb-Thiele's (ZDT) Test Problems	142
5.3.2	Osyczka and Kundu (OSY) Test Problem	145
5.3.3	Tanaka (TNK) Test Problem	146
5.3.4	Alkylation Process Optimization	146
5.4	Conclusions	147
	References	148
	Exercises	150
Chapter 6	Why Use Interactive Multi-Objective Optimization in Chemical Process Design? <i>Kaisa Miettinen and Jussi Hakanen</i>	153
6.1	Introduction	154
6.2	Concepts, Basic Methods and Some Shortcomings	155
6.2.1	Concepts	155
6.2.2	Some Basic Methods	158
6.3	Interactive Multi-Objective Optimization	161
6.3.1	Reference Point Approaches	163
6.3.2	Classification-Based Methods	164
6.3.3	Some Other Interactive Methods	170
6.4	Interactive Approaches in Chemical Process Design	171
6.5	Applications of Interactive Approaches	171
6.5.1	Simulated Moving Bed Processes	172
6.5.2	Water Allocation Problem	176
6.5.3	Heat Recovery System Design	178
6.6	Conclusions	181
	References	182
	Exercises	187

Chapter 7	Net Flow and Rough Sets: Two Methods for Ranking the Pareto Domain	189
	<i>Jules Thibault</i>	
7.1	Introduction	190
7.2	Problem Formulation and Solution Procedure	193
7.3	Net Flow Method	196
7.4	Rough Set Method	203
7.5	Application: Production of Gluconic Acid	211
	7.5.1 Definition of the Case Study	211
	7.5.2 Net Flow Method	213
	7.5.3 Rough Set Method	220
7.6	Conclusions	230
	Acknowledgements	231
	Nomenclature	231
	References	232
	Exercises	235
Chapter 8	Multi-Objective Optimization of Multi-Stage Gas-Phase Refrigeration Systems	237
	<i>Nipen M. Shah, Gade Pandu Rangaiah and Andrew F. A. Hoadley</i>	
8.1	Introduction	238
8.2	Multi-Stage Gas-Phase Refrigeration Processes	241
	8.2.1 Gas-Phase Refrigeration	241
	8.2.2 Dual Independent Expander Refrigeration Process for LNG	243
	8.2.3 Significance of ΔT_{\min}	245
8.3	Multi-Objective Optimization	246
8.4	Case Studies	247
	8.4.1 Nitrogen Cooling using N_2 Refrigerant	248
	8.4.2 Liquefaction of Natural Gas using the Dual Independent Expander Process	256
	8.4.3 Discussion	267
8.5	Conclusions	267

Acknowledgements	269
Nomenclature	269
References	270
Exercises	271
Chapter 9 Feed Optimization for Fluidized Catalytic Cracking using a Multi-Objective Evolutionary Algorithm <i>Kay Chen Tan, Ko Poh Phang and Ying Jie Yang</i>	277
9.1 Introduction	278
9.2 Feed Optimization for Fluidized Catalytic Cracking	279
9.2.1 Process Description	279
9.2.2 Challenges in the Feed Optimization	282
9.2.3 The Mathematical Model of FCC Feed Optimization	283
9.3 Evolutionary Multi-Objective Optimization	284
9.4 Experimental Results	288
9.5 Decision Making and Economic Evaluation	292
9.5.1 Fuel Gas Consumption of Reactor 72CC	293
9.5.2 High Pressure (HP) Steam Consumption of Reactor 72CC	295
9.5.3 Rate of Exothermic Reaction or Energy Gain	296
9.5.4 Summary of the Cost Analysis	297
9.6 Conclusions	298
References	298
Chapter 10 Optimal Design of Chemical Processes for Multiple Economic and Environmental Objectives <i>Elaine Su-Qin Lee, Gade Pandu Rangaiah and Naveen Agrawal</i>	301
10.1 Introduction	302
10.2 Williams-Otto Process Optimization for Multiple Economic Objectives	304
10.2.1 Process Model	305
10.2.2 Objectives for Optimization	308
10.2.3 Multi-Objective Optimization	309

10.3	LDPE Plant Optimization for Multiple Economic Objectives	314
10.3.1	Process Model and Objectives	314
10.3.2	Multi-Objective Optimization	317
10.4	Optimizing an Industrial Ecosystem for Economic and Environmental Objectives	320
10.4.1	Model of an IE with Six Plants	322
10.4.2	Objectives, Results and Discussion	325
10.5	Conclusions	334
	Nomenclature	335
	References	335
	Exercises	336
Chapter 11	Multi-Objective Emergency Response Optimization Around Chemical Plants	339
	<i>Paraskevi S. Georgiadou, Ioannis A. Papazoglou, Chris T. Kiranoudis and Nikolaos C. Markatos</i>	
11.1	Introduction	340
11.2	Multi-Objective Emergency Response Optimization	342
11.2.1	Decision Space	342
11.2.2	Consequence Space	343
11.2.3	Determination of the Pareto Optimal Set of Solutions	343
11.2.4	General Structure of the Model	345
11.3	Consequence Assessment	345
11.3.1	Assessment of the Health Consequences on the Population	345
11.3.2	Socioeconomic Impacts	349
11.4	A MOEA for the Emergency Response Optimization	349
11.4.1	Representation of the Problem	349
11.4.2	General Structure of the MOEA	349
11.4.3	Initialization	350
11.4.4	“Fitness” Assignment	350
11.4.5	Environmental Selection	352
11.4.6	Termination	352
11.4.7	Mating Selection	352
11.4.8	Variation	353

11.5 Case Studies	353
11.6 Conclusions	358
Acknowledgements	359
References	359
Chapter 12 Array Informatics using Multi-Objective Genetic Algorithms: From Gene Expressions to Gene Networks	363
<i>Sanjeev Garg</i>	
12.1 Introduction	364
12.1.1 Biological Background	364
12.1.2 Interpreting the Scanned Image	367
12.1.3 Preprocessing of Microarray Data	368
12.2 Gene Expression Profiling and Gene Network Analysis	369
12.2.1 Gene Expression Profiling	370
12.2.2 Gene Network Analysis	371
12.2.3 Need for Newer Techniques?	377
12.3 Role of Multi-Objective Optimization	378
12.3.1 Model for Gene Expression Profiling	378
12.3.2 Implementation Details	380
12.3.3 Seed Population based NSGA-II	381
12.3.4 Model for Gene Network Analysis	382
12.4 Results and Discussion	386
12.5 Conclusions	395
Acknowledgments	396
References	396
Chapter 13 Optimization of a Multi-Product Microbial Cell Factory for Multiple Objectives – A Paradigm for Metabolic Pathway Recipe	401
<i>Fook Choon Lee, Gade Pandu Rangaiah and Dong-Yup Lee</i>	
13.1 Introduction	402
13.2 Central Carbon Metabolism of <i>Escherichia coli</i>	405

13.3 Formulation of the MOO Problem	408
13.4 Procedure used for Solving the MIMOO Problem	410
13.5 Optimization of Gene Knockouts	413
13.6 Optimization of Gene Manipulation	415
13.7 Conclusions	422
Nomenclature	424
References	426
Index	429