

Contents

<i>Preface</i>	xvii
1. Introduction	1
1.1 What is Pulsed Power?	1
1.2 Pulsed Power Parameters	4
1.3 Explosive Power Sources	5
1.3.1 Flux Compression Generators	6
1.3.2 Explosive Magnetohydrodynamic Generators	7
1.3.3 Moving Magnet Generators	8
1.3.4 Ferroelectric Generators	9
1.3.5 Ferromagnetic Generators	10
1.4 Book Outline	10
Bibliography	11
2. Fundamentals of Electromagnetic Theory and Electric Circuits	13
2.1 Introduction	13
2.2 Maxwell's Equations	13
2.3 Circuit Elements and Equations	17
2.3.1 Circuit Elements	17
2.3.2 Circuit Equations	27
2.3.3 Transient Circuits	30
2.4 Electromagnetic Phenomena	31
2.4.1 Magnetic Diffusion	31
2.4.2 Magnetic Force	33
2.4.3 Magnetic Pressure	34
2.4.4 Electric Fields	35

2.4.5	Electrical Breakdown	36
2.5	Summary	42
	Bibliography	43
3.	Fundamentals of Shock Waves and High Explosives	45
3.1	Introduction	45
3.2	Shock and Detonation Waves	45
3.2.1	Stress and Strain	45
3.2.2	Sound Velocity	47
3.2.3	Shock Waves	48
3.2.4	Detonation Waves	52
3.2.5	Detonation Jump Equations	55
3.3	Explosives and Explosive Components	57
3.3.1	Explosives	57
3.3.2	Explosive Train	73
3.4	Interaction of Detonation Waves with Materials	81
3.4.1	Impedance	81
3.4.2	Gurney Equations	83
3.4.3	Taylor Angle Approximation	87
3.5	Summary	88
	Bibliography	89
4.	Measurement Techniques	91
4.1	High Power Electrical Measurements	91
4.1.1	Voltage Measurements	92
4.1.2	Current Measurements	99
4.1.3	Power and Energy Measurements	109
4.2	Pulsed Electric and Magnetic Field Measurements	110
4.2.1	B-Dot Probes	110
4.2.2	D-Dot Probes	111
4.2.3	Current Monitor Transformer	111
4.2.4	Antennae	112
4.2.5	Thin Film Sensors	114
4.3	Detonic Measurement Techniques	117
4.3.1	Time of Arrival Detectors	118
4.3.2	Surface Displacement Detectors	120
4.3.3	Stress Versus Time Detectors	122
4.3.4	Cinematographic and Flash X-Ray Techniques	123

4.4	Summary	127
	Bibliography	128
5.	Flux Compression Generators	129
5.1	Classifications of FCGs	130
5.2	Historical Perspectives	132
5.3	Principles of Operation	134
5.3.1	General Principles	134
5.3.2	Some Important Generator Parameters	137
5.3.3	Generator Impedance	137
5.3.4	Example: An Idealised Generator	139
5.3.5	Advantages and Disadvantages	141
5.4	Specific Types of Generator	145
5.4.1	Plate Generators	146
5.4.2	Strip Generators	147
5.4.3	Cylindrical Implosion System	149
5.4.4	Coaxial Generators	151
5.4.5	Disk Generators	153
5.4.6	Loop Generators	155
5.4.7	Helical or Spiral Generators	159
5.4.8	Simultaneous Helical Generators	161
5.4.9	Shock Wave Generators	161
5.4.10	Summary of Generator Classes	166
5.5	Losses and Efficiencies	167
5.5.1	Diffusion Related Losses	167
5.5.2	Mechanical Related Losses	168
5.5.3	Efficiencies	170
5.6	Power Conditioning	172
5.6.1	Switches	172
5.6.2	Transformer Coupling	176
5.6.3	Transformers	191
5.6.4	Generator Flux Sources (Seed Sources)	194
5.7	Summary	199
	Bibliography	201
6.	Helical Flux Compression Generators	217
6.1	Basic Theoretical Treatment	222
6.2	Figures of Merit	224

6.3	Loss Mechanisms	227
6.3.1	Electrical Loss Mechanisms	227
6.3.2	Mechanical Loss Mechanisms	231
6.3.3	Geometrical Loss Mechanisms	235
6.4	Seed Sources for HFCGs	237
6.4.1	Capacitive Energy Stores	239
6.4.2	Batteries	239
6.4.3	Permanent Magnets	240
6.5	HFCGs with Simultaneous Axial Initiation	242
6.6	Cascaded HFCGs	244
6.7	Practical Design and Optimisation of HFCGs	247
6.7.1	Philosophy	247
6.7.2	Preliminary Design	250
6.7.3	Advanced Design	251
6.8	Small versus Large HFCGs	251
6.9	Computer Models	254
6.10	Summary	255
	Bibliography	256
7.	Magnetic Materials and Circuits	261
7.1	Properties of Magnetic Materials	262
7.1.1	Types of Magnetic Materials	262
7.1.2	Properties of Magnetic Materials	264
7.2	Shock Compression of Ferromagnetic Materials	266
7.3	Magnetic Circuits	267
7.3.1	Magnetic Circuit Laws	270
7.3.2	Magnetic Circuit Model for Permanent Magnets	273
7.4	Magnetic Loss Mechanisms	274
7.4.1	Hysteresis Loss	274
7.4.2	Eddy Current Loss	274
7.5	Summary	275
	Bibliography	275
8.	Ferromagnetic Generators	277
8.1	Explosive Driven Soft Ferromagnetic Generators	277
8.2	Explosive Driven Soft Ferromagnetic Generator Limitations	277

8.3 Pressure Induced Magnetic Phase Transitions
in Hard Ferromagnets 280

8.3.1 Longitudinal Shock Wave Demagnetisation
of Nd₂Fe₁₄B 281

8.3.2 Pressure in Shock Compressed Nd₂Fe₁₄B
Ferromagnets 286

8.3.3 High Voltage and High Current Generation by
Longitudinally Shock Demagnetising
Nd₂Fe₁₄B 288

8.4 Transverse Shock Wave Demagnetisation of Nd₂Fe₁₄B
Ferromagnets 290

8.4.1 Static Magnetic Flux Initially Stored in Nd₂Fe₁₄B
Ferromagnets 292

8.4.2 Transverse Shock Wave Demagnetisation
of Nd₂Fe₁₄B Ferromagnets 293

8.5 Generation of High Currents by Miniature
Transverse FMGs 295

8.5.1 The Physical Principle of Seed
Current Generation 295

8.5.2 Magnetic Flux Changes in Transverse FMGs 297

8.5.3 Currents Produced by Transverse FMGs 300

8.6 FMG Analytical Techniques 304

8.6.1 Analytical Equations 304

8.6.2 Current Generated by Longitudinal FMGs 306

8.6.3 Current Generated by Transverse FMGs 307

8.6.4 Summary 308

8.7 Charging Capacitors with High Voltage Transverse FMGs 309

8.7.1 High Voltage Transverse FMG Design 309

8.7.2 Results and Discussion 310

8.7.3 Summary 315

8.8 Miniature High Voltage, Nanosecond FMG System 316

8.8.1 Operating Principles 316

8.8.2 Performance of the FMG-VIG System 317

8.8.3 Summary 319

8.9 Explosive Driven FMG-FCG System 319

8.9.1 FMG-FCG System 320

8.9.2 FMG-FCG Performance 320

8.10 Summary 324

Bibliography 326

9.	Ferroelectric Materials and Their Properties	331
9.1	Introduction	331
9.2	Historical Perspectives	331
9.3	Electromechanical Effects in Ferroelectric Materials	333
9.4	Piezoelectric Figures of Merit	339
9.4.1	Dielectric Constant/Permittivity	339
9.4.2	Dielectric Strength	340
9.4.3	Remnant Polarisation	340
9.4.4	Coercive Field	341
9.4.5	Compliance	341
9.4.6	Piezoelectric Charge Constant or Piezoelectric Coefficient	341
9.4.7	Piezoelectric Voltage Constant	341
9.4.8	Electromechanical Coupling Factor	342
9.4.9	Acoustic Impedance	342
9.5	Notation	343
9.6	Ferroelectric Materials	345
9.6.1	Single-Crystals	345
9.6.2	Ferroceraamics	346
9.6.3	Ferropolymers	346
9.6.4	Ferrocomposites	346
9.6.5	Thin Films	346
9.7	Lead Zirconate Titanate (PZT)	347
9.7.1	PZT Properties	347
9.7.2	Important PZT Parameters	351
9.7.3	Fabrication of PZT	358
9.7.4	Factors that Affect PZT	359
9.7.5	Optimisation of PZT for FEGs	362
9.7.6	PZT Failure Modes	363
9.8	Chapter Summary	364
9.9	Suggested Reading on Ferromagnetic Materials	365
	Bibliography	366
10.	Phase Transformations in Ferroelectric Crystals	369
10.1	Introduction	369
10.2	Perovskite-Type ABO_3 Crystal Structure	370
10.3	The Phase Diagram	375
10.3.1	Cubic	377

10.3.2	Tetragonal	378
10.3.3	Rhombohedral, F	379
10.3.4	Rhombohedral, AF	379
10.3.5	Orthorhombic	380
10.3.6	Monoclinic A, B, C	380
10.4	Single-Crystal Behavior	380
10.4.1	Domains (Crystal Variants)	381
10.4.2	Domain Walls	381
10.5	Driving Forces for Domain Wall Motion (Evolution of Variants, Poling and Depoling)	384
10.5.1	Mechanical Work	384
10.5.2	Electric Work	385
10.5.3	Combined Stress and Electric Field	386
10.5.4	Orientation Effects (Orthogonal Transformations)	387
10.5.5	Stress	388
10.5.6	Electric Field	389
10.5.7	Kinetics of Variant Evolution	389
10.5.8	Volume Average Single Crystal Properties	392
10.6	Phases Transformations in Single Crystal	394
10.6.1	Ceramic Behavior	396
10.7	Properties of Soft, Hard and Phase Transforming PZT	398
10.7.1	PLZT 8/65/35 (Soft Rhombohedral Ferroelectric)	398
10.7.2	PLSnZT (AF-F Double Loop)	401
10.7.3	PZT 95-5	403
10.8	Discussion of the Rh (F) to Rh (AF) Phase Transformation and FEG Design	406
10.9	Summary	408
	Bibliography	408
11.	Ferroelectric Shock Depolarisation Studies	411
11.1	Early Shock Depolarisation Studies	411
11.2	Recent Shock Depolarisation Studies	420
11.2.1	Shock Induced Stress Test Methods	420
11.3	Early FEG Studies	425
11.4	Summary	429
	Bibliography	433

12. Ferroelectric Generators	439
12.1 Introduction	439
12.2 Gas Gun Accelerated Projectiles	440
12.3 Electromagnetic Launcher Accelerated Flyer Plates	440
12.4 Propellant Gun Accelerated Projectiles	441
12.5 Explosive Driven Ferroelectric Generators	444
12.5.1 Design of Explosive Driven FEGs	444
12.5.2 Electrical Breakdown Problems	447
12.6 FEG Pulsed Power Generation: High Resistance Loads	449
12.7 Longitudinal Shock Wave Depolarisation of Polycrystalline PZT 54/48	455
12.7.1 Experimental Results	456
12.8 Pulse Charging Capacitor Banks with FEGs	460
12.8.1 FEG-Capacitor Bank System: Oscillatory Mode	461
12.8.2 Theoretical Description of FEG-Capacitor Bank Systems	465
12.8.3 FEG-Capacitor Bank Energy Transfer	468
12.9 Operation of FEGs with Resistive Loads	473
12.9.1 Experimental Results	474
12.10 Theoretical Models for FEGs	479
12.10.1 Single Element FEGs	479
12.10.2 Multi-Element FEG Model	485
12.10.3 Semi-Empirical Model for PZT Breakdown	489
12.11 High-Voltage Nanosecond FEG-VIG Pulsed Power System	490
12.11.1 General Design of a FEG-VIG Pulsed Power System	490
12.11.2 FEG-VIG System Performance	493
12.12 Other Factors That Affect FEG Design	498
12.12.1 Ferroelectric Material and Geometry	498
12.12.2 Potting Materials	499
12.12.3 Shock Wave Profile	500
12.13 Summary	501
Bibliography	502
13. Moving Magnet Generators	507
13.1 Principles of Operation	507
13.2 Moving Magnet Pulsed Power Generators	510

13.3	Principle MMG Designs	512
13.3.1	Open Magnetic Circuit MMGs	512
13.3.2	Closed Magnetic Circuit MMGs	514
13.3.3	MMG Ferromagnetic Projectiles	516
13.4	High-Current Explosive-Driven MMGs	520
13.4.1	Experimental Systems	520
13.4.2	Principles of High Current Generation	522
13.4.3	High Current MMG Seed Sources	524
13.5	High-Voltage Explosive-Driven MMGs	530
13.5.1	High-Voltage Generation	531
13.5.2	Multi-Stage High-Voltage MMGs	532
13.6	Summary	538
	Bibliography	539
14.	Case Studies	543
14.1	Introduction	543
14.2	Case Study 1: Piezoelectric High Voltage Generator	543
14.2.1	Three Ferroelectric Element Module Voltage Tests	545
14.2.2	Summary	547
14.3	Case Study 2: FEG-Driven Antenna	548
14.4	Case Study 3: FCG-Driven Microwave Test Bed	550
14.4.1	Fire Set	551
14.4.2	Compact Seed Source	551
14.4.3	Helical Flux Compression Generator	553
14.4.4	Power Conditioning System	561
14.4.5	Loads	565
14.5	Case Study 4: Birdseed Program	568
14.6	Summary	570
	Bibliography	571
	Index	573